

INVINCIBLE™

OFFICE FURNITURE SOLUTIONS

**TRULY MANUFACTURED
IN THE U.S.A. !**

*98.5% of all Invincible™
brand spending* is for
U.S. Goods and Services !!*



Contract Holder
Contract GS-28F-0030V

**Proudly Manufacturing
in the U.S.A. since 1913**



Product Overview

Modular Furniture (VISTA)
Freestanding & Mobile Desks
Training Tables
Vertical & Lateral Files
Bookcases
Computer Tables
Nesting Tables
Panels & Systems Furniture
Wardrobe & Storage Cabinets
Drafting Tables

INVINCIBLE™

OFFICE FURNITURE SOLUTIONS

Invincible™ Office Furniture Solutions is renowned for a strong history of steel products ranging from bank vaults, burglar alarms, and airplanes manufactured before World War II, to the excellence in quality office furniture produced today. Located in the heart of America, Invincible™ provides innovative, dependable solutions for your business. We have the ability to create a special environment that will suit you uniquely. Yes, this does mean that we have the capability to CUSTOM DESIGN your space, or you may refer to established plans on our website to help you envision what your possibilities may

include. Note that we are a GSA approved contractor. Invincible™ partners with some of the best office furniture dealers in the country, and supports them with highly knowledgeable and experienced sales representatives. Add to this our skilled U.S. manufacturing workforce, and

"Together we are Invincible!"





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VISTA Modular Workspace

Contemporary modular office furniture that responds to the challenges of fast changing and growing work environments.

- * Elegant & Beautiful
- * Personalized
- * Productive
- * Expandable



Desks

Durable, Grade-A quality desk designs to withstand the rigorous demands of today's workplace.

- * Quality
- * Durability
- * Sensibility
- * Functionality

Storage

Sleek filing and storage options in a variety of colors, laminates, depths, widths, and heights.

- * Laterals
- * Pedestals
- * Verticals
- * Bookcases
- * Wardrobes



Custom Design

Invincible™ can custom design your office space to fit your needs.

- * Unique industry offerings
- * Dealers, Reps & Staff eager to help & assist
- * Creativity
- * Tailored to suit

Vista Modular Workspace



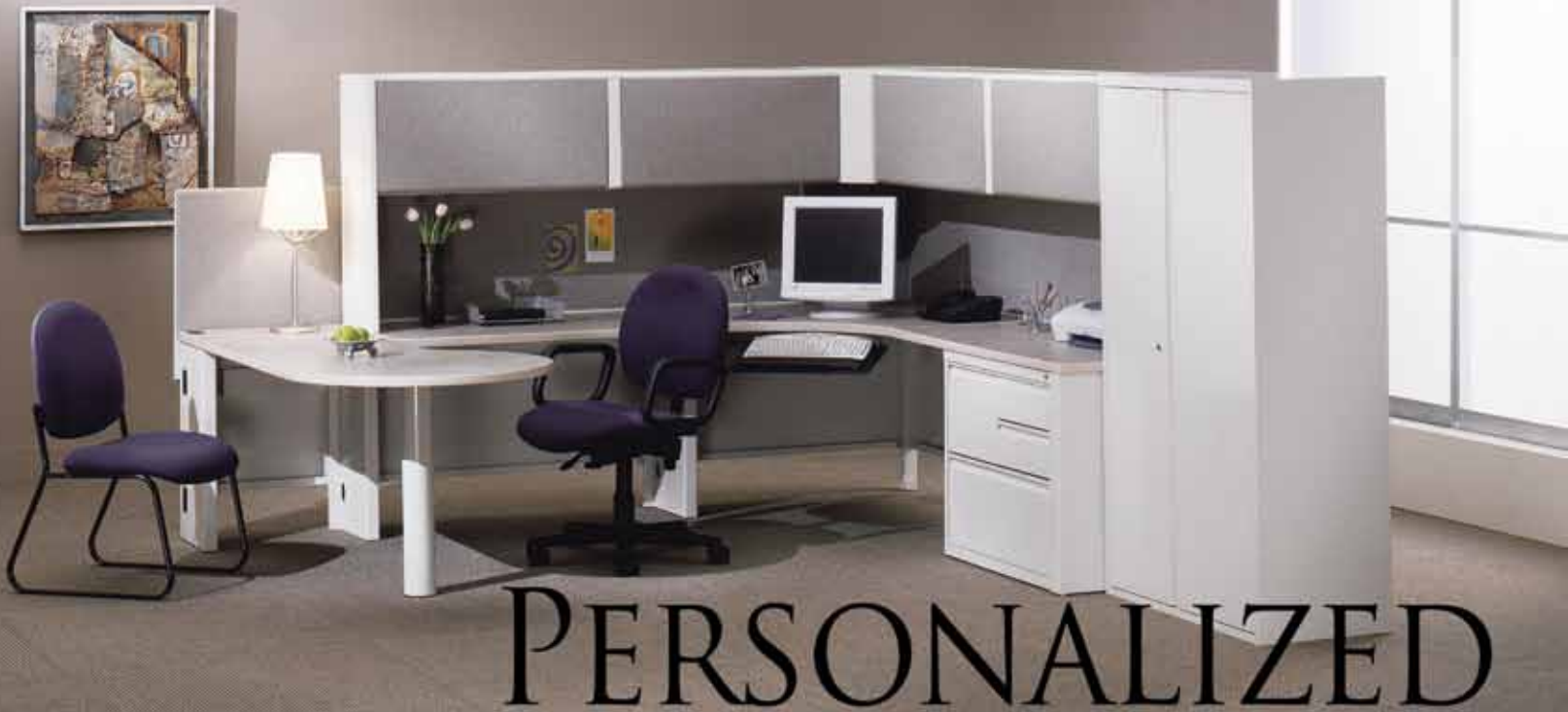
ELEGANT & *Beautiful*

The beauty instilled in every Invincible™ product is designed to support today's technological advancements.

VISTA Modular Workspaces support the "teaming" environment. It is fashionable and classy, yet surprisingly affordable.

In addition to a lifetime warranty, VISTA offers unlimited potential because it is compatible with our Panel System. Quality is an absolute. The beauty is truly a bonus.





VISTA Modular Workspace is designed to offer infinite possibilities with each piece. It allows flexibility to tailor your surroundings to meet your unique business requirements.

Personalize your Invincible™ environment by configuring a workspace that reflects your individual style and task. VISTA Modular Workspace is tailor-made for today's ever changing corporate environment. Not only is it configurable, VISTA may be re-configured.



Vista Modular Workspace

VISTA Modular Workspace is designed to be productive without sacrificing privacy. As companies expand and shift their resources, the need to redefine environments to accommodate new business requirements becomes imperative.

VISTA is engineered to allow interaction while ensuring an individual workspace for each employee. Functional end tables may be rolled from one task area to another for conferencing. Mobile pedestals may also be relocated to another workstation when information is too cumbersome to carry.



Productive



Super-sized wire management element.



RDU flipper doors are available in steel, fabric, and laminate finishes.



Riser tower provides clear access to your entire work surface.



Shared common leg gives continuous design flow to work situations.



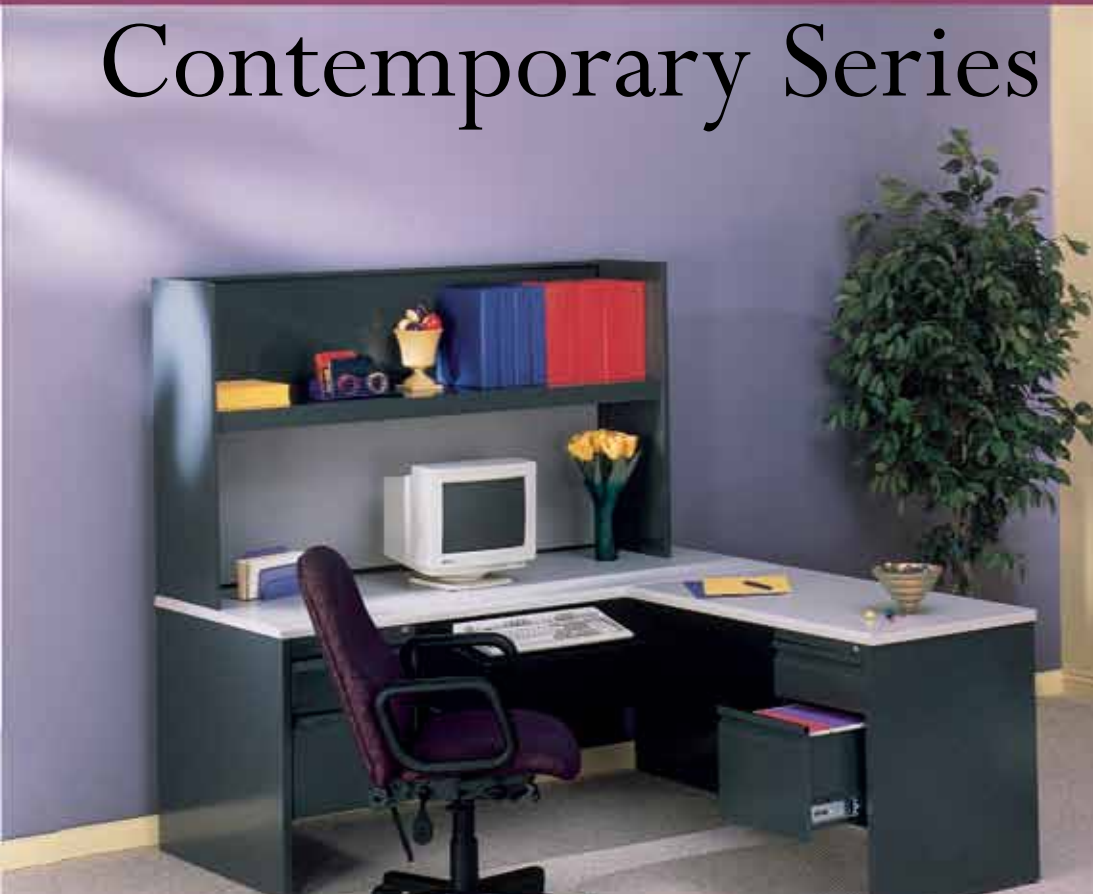
EXPANDABLE

VISTA Modular Workspace can expand to incorporate any activity your business requires. By blending colors and textures from our myriad of offerings, you create a work environment that reflects your personal taste and comfort level.

A wide selection of corners, connecting tops and convergent work surfaces are available to create endless footprint possibilities. Locking storage towers, lateral filing and mobile pedestals ensure that important papers and materials are secure and in their place.



Contemporary Series



*Want your mascot
or your logo proudly
displayed on your
furniture? We can
help you with this.
Just ask about our
perforation options.
We are able to
customize any of our
back panels with your
emblem.*

Standard features of our Contemporary Series Desks include individual locking pedestals and hanging file compatibility. Add overhead storage, executive returns and a credenza to complete any work environment. Our Contemporary Series lives up to its name with a clean and unobstructed appearance. This is style and durability at a budget friendly price.

Our Cube Series Desks provide maximum filing space for the budget minded. Features include individual locking pedestals, high sided drawers for hanging folders or optional compressor. Center drawer with central locking is optional.

Cube Series





Spirit Series

Designed by teachers for teachers, the Spirit Desk is the answer to maximizing storage, conferencing and versatility. The Spirit Desk is available with or without a bookcase. You also have your choice of a variety of colors, laminates, sizes and configurations. Need to be mobile? We have what you need. Finally, there is a **“TEACHER FRIENDLY”** desk.



ELEVATION SERIES

Ever need a table to work on that is counter height?

Need a mobile desk? Why sacrifice?

Why not have both?

The Elevation Series Desk / Table's heights range 28-1/2" high to 41-3/4" in height. 9



C-SERIES DESK

Offering Invincible™ quality and affordability, the C-Series Desk is a sure winner.

Illustrated here is our Peninsula Breakaway Table along with the top view of the table and our C-Series Desk, 60x30, Double Ped, Box/File on left and right, T-Mold edge, Central Locking System, Posting Shelves, and Electrostatic Powder Coat Painted Legs and Body.



Now considered “mid-century modern” the M-Line Desk continues to be one of our top sellers. It’s rugged, sturdy and timeless. This desk features a central locking system, a wood top or optional steel core top with stainless steel binding and reference shelves over each desk pedestal. All this makes our M-Line Series an award winning American classic, and arguably the best built desk on the market.

M-LINE DESK



TF steel core laminate top with stainless steel binding
Electrostatic Powder Coat Paint





FILING & storage



Invincible™ Office Furniture Solutions offers storage cabinets in a variety of colors, laminates, depths, widths and heights. Our units combine file, wardrobe and bulk storage, all to meet your needs and requirements.

We are in business to serve you.



BENTSON Series

Invincible™ Bentson Series lateral files with standard full recessed pulls offer a clean, traditional look. Alternatively, the files may be ordered with optional slab drawer fronts in steel, laminated steel, laminated wood core or wood veneer with attached drawer pulls for a more contemporary, upscale look.

The construction of Invincible™ Bentson Series lateral files truly sets them apart from the competition. Our Bentson Series laterals get their strength from a bottom that is fabricated using 2 layers of 18 gauge cold rolled steel welded to form a rigid box that is in turn welded to 18 gauge uprights providing incredible strength; A cabinet we are proud to say is Invincible™.



1100, 1400, 3400 & BENTSON Series



Steel Ball Bearing Suspension



Heavy Gauge Triple-Tied
Steel Cradle Suspension

All Invincible™ Vertical file cabinets are available in letter and legal widths with a 28 inch depth.

1100 SERIES files feature high-side drawer boxes and steel ball-bearing full extension suspensions.



1400 & 3400 SERIES files feature full, heavy gauge steel cradle suspension with nylon rollers.

BENTSON SERIES files feature full, heavy gauge steel cradle suspension with nylon-tired steel ball-bearing rollers.

Security Lock Bars may be added for additional security.



HSB Style Front On Left | HSA Style Front On Right

ULTRA PEDS

Pedestals are available in 22 and 28 inch depths and are offered with or without steel tops. Drawer configurations include Box/File, Box/Box/File or File/File. Box drawers come standard with one steel divider. File drawers have full height sides for hanging folders. Locking options are available and may be keyed alike. Mobile pedestal options are available in 22 inch and 28 inch depths.



BOOKCASES



Bookcases are available in numerous widths, depths and heights. Our bookcases have all steel construction with standard adjustable leveling glides. Available in three top styles: a standard steel top, a steel top with a waterfall front edge or a high pressure laminate top with self-edge. Bookcase shelves are adjustable on 9/16 inch centers. The openings of the 44 inch and 56 inch high bookcases will accommodate 3-ring binders.



CUSTOM DESIGN

Custom Design is one of our specialties! Come to Invincible™ Office Furniture Solutions where you can trust and rely on us to assist you with your needs. Exhibited here is our Paneling System. Panels are fabric covered and acoustical with divided base raceways and electrical powered capabilities. Tack boards are optional.



- * Computer
- * Conference
- * Contemporary
- * Drafting
- * Nesting
- * Training



*Plus
we
offer
a
wide
variety
of
tables.*



GSA Contract #GS-28F-0030V

Summary of Terms & Conditions

Special Item Numbers (covering ALL items in the Invincible™ catalog):

| | |
|---------------------------------------------------------------------------------|----------------------------------|
| 711-1 Furniture Systems and Workstation Clusters | 711-8 Executive Office Furniture |
| 711-2 Worksurfaces, Workstations, Computer Furniture and Accessories | 711-11 Tables and Accessories |
| 711-3 Filing and Storage Cabinets, Shelves, Mobile Carts, Racks and Accessories | 711-94 Design/Layout Services |
| | 711-95 Installation Services |

Minimum Order: \$250

Geographic Coverage:

All 48 contiguous states and the District of Columbia.

Discount from List Prices:*

Please contact your Invincible™ Sales Representative or Invincible™ Customer Service for current GSA volume discounts.



* Contact Invincible™ Customer Service at 877.682.4601 to ask about special programs and pricing that may be available.

Time of Delivery: 45 days ARO (up to \$150,000 Net). For expedited delivery or estimated delivery for orders over \$150,000 contact Invincible™ Customer Service at (877) 682-4601.

FOB: Freight prepaid and allowed within the 48 contiguous states.

Ordering and Payment Address:

Invincible™ Office Furniture Solutions
842 South 26th Street
Manitowoc, WI. 54220

Email: Sales@InvincibleFurniture.com (expect order acknowledgement within 1 working day)

Phone: 877.682.4601

Fax: 920.683.2970

Warranty: Lifetime Warranty [see website for further details - www.InvincibleFurniture.com]

DUNS Number: 82-783-7050

CCR: Invincible™ is registered with the Central Contractor Registration (CCR) database.

Cage Code: 5B9C0

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in the U.S.A. since 1913



INVINCIBLETM

is committed to our

ENVIRONMENT

InvincibleTM is proud to say "We are a Green Company!"



REDUCE

Through our focus on lean management and implementation of lean principles we have streamlined our operations. By repositioning machinery, implementing new process flows, and relocating supplies and components, the production of manufactured goods is faster, more efficient, and presents far less strain for our workers. We require substantially less space, and therefore use less heat, less lighting, and less electricity. In addition, we have been replacing old light fixtures with high efficiency lighting throughout our facility. High efficiency lighting significantly reduces our use of electricity. All of these initiatives result in large reductions in energy consumption. This drastically reduces our footprint as it relates to air pollutants that cause global warming, acid rain and smog.

REUSE

InvincibleTM Furniture is of the highest quality and is built for strength, durability, and long-term use. Our motto is "furniture for LIFE ... guaranteed!" for a reason. InvincibleTM Office Furniture is the choice of value-conscious customers in part because it will withstand relocation, reconfiguration, and reuse for years after many competitors' products have failed.

RECYCLE

- Steel, our primary raw material, is abundant, sustainable and renewable. Steel contains 40% recycled material and is in itself 100% recyclable.
- Our laminates do not contain urea-formaldehyde resins. The adhesives used to apply our laminates are GreenGuard certified.
- Our core is 100% recyclable material from wood shavings. We use grade M3 substrate (best available) that is EPP Certified and complies with California Air Resources Board (CARB) tough new regulations on formaldehyde emissions. EPP Certified = CARB + 100% Recycled/Recovered material.
- All painted InvincibleTM products are sprayed with powder coat paints. This process generates zero VOCs. 100% of our over spray is reclaimed and reused.
- Our fabrics comply with GREEN-E certified renewable standards.
- We do business with fellow U.S. manufacturers. This keeps our neighbors employed and reduces the use of fossil fuels by not importing.
- Our corrugated packaging incorporates approximately 65% recycled content and is itself 100% recyclable.

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InvincibleTM

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