



Contract Holder
Contract GS-28F-0030V

INVINCIBLE™
OFFICE FURNITURE SOLUTIONS

focus on EDUCATION

Solutions for today's educators

MOBILE SOLUTIONS



MOBILE teacher's desk

Illustrating Perforated Badger Design

- Two Tone Color Selection Optional
- Customized Perforated Modesty Panel (Badger Design Exhibited) - Optional
- Heavy Duty Locking Casters
- Bow front worksurface for ease and comfort for conferencing/instructing
- Double 28" full depth pedestals provide generous storage in a portable unit
- Modesty placement may be flush or recessed



Illustrated here w/Optional Reference Shelves

MOBILE SOLUTIONS



- Two Tone Color Selection Optional
- Customized Perforated Modesty Panel (Ship Design Exhibited) - Optional
- Heavy Duty Locking Casters
- Optional Reference Shelves
- 28" Pedestal & 30" Lateral provide generous storage in a portable unit
- Modesty placement may be flush or recessed

MOBILE spirit series

Illustrating Perforated Ship Design



MOBILE cushion top pedestal

Shown with reference shelf

- 28" Full Depth Pedestal
- Heavy Duty Locking Casters
- Available With Box/Box/File or File/File Configuration
- Shown w/Optional Reference Shelf

the **INVINCIBLE**TM Difference

InvincibleTM has been manufacturing Grade A office furniture since 1913. All InvincibleTM products are manufactured in our facility in Manitowoc, Wisconsin, U.S.A., using heavy gauge commercial grade cold rolled steel. When you buy InvincibleTM product you can rest assured that you are not getting product imported from other countries, and the InvincibleTM Lifetime Warranty gives you added comfort that you are buying "furniture for LIFE . . . guaranteed!"



Traditional design with contemporary style



- Two Tone Color Selection Optional
- Customized Perforated Modesty Panel (Abstract Design Exhibited) - Optional
- Standard Reference Shelves
- Standard Central Locking System
- Available with Steel Top



M-LINE series

Illustrating Perforated Abstract Design



M-Line with Steel Top



STYLE & DURABILITY

CUBE series



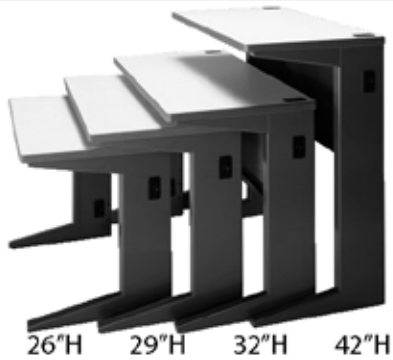
Proudly Manufacturing
in the U.S.A. since 1913



CONTEMPORARY series



visit us online at www.InvincibleFurniture.com



26"H 29"H 32"H 42"H

- Vista offers the ultimate in workstation configurability; unsurpassed component quality with unlimited configuration options.
- Vista computer stations can be designed in many sizes and configurations.



- Solutions for cord management, power and network connections available. May be powered (8 wire / 4 circuit or pop up electric) or non-powered.
- Work area configurations: Invincible™ can accommodate unlimited designs (top configurations, panel arrangements, leg options, storage options, colors).

INVINCIBLE™ *is committed to our* ENVIRONMENT

Invincible™ is proud to say "We are a Green Company!"

REDUCE

Through our focus on lean management and implementation of lean principles we have streamlined our operations. By repositioning machinery, implementing new process flows, and relocating supplies and components, the production of manufactured goods is faster, more efficient, and presents far less strain for our workers. We require substantially less space, and therefore use less heat, less lighting, and less electricity. In addition, we have been replacing old light fixtures with high efficiency lighting throughout our facility. High efficiency lighting significantly reduces our use of electricity. All of these initiatives result in large reductions in energy consumption. This drastically reduces our footprint as it relates to air pollutants that cause global warming, acid rain and smog.

REUSE

Invincible™ Furniture is of the highest quality and is built for strength, durability, and long-term use. Our motto is "furniture for LIFE... guaranteed!" for a reason. Invincible™ Office Furniture is the choice of value-conscious customers in part because it will withstand relocation, reconfiguration, and reuse for years after many competitors' products have failed.

RECYCLE

- Steel, our primary raw material, is abundant, sustainable and renewable. Steel contains 40% recycled material and is in itself 100% recyclable.
- Our laminates do not contain urea-formaldehyde resins. The adhesives used to apply our laminates are GreenGuard certified.
- Our core is 100% recyclable material from wood shavings. We use grade M3 substrate (best available) that is EPP Certified and complies with California Air Resources Board (CARB) tough new regulations on formaldehyde emissions. EPP Certified = CARB + 100% Recycled/Recovered material.
- All painted Invincible™ products are sprayed with powder coat paints. This process generates zero VOCs. 100% of our over spray is reclaimed and reused.
- Our fabrics comply with GREEN-E certified renewable standards.
- We do business with fellow U.S. manufacturers. This keeps our neighbors employed and reduces the use of fossil fuels by not importing.
- Our corrugated packaging incorporates approximately 65% recycled content and is itself 100% recyclable.



INVINCIBLE™

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